

# PROJECT

## Temperature Controlled Distribution Expansion

### Smith's Dairy

Orrville, OH

**Objective:** Provide design and construction services to expand a semi automated temperature controlled dairy product distribution center.

**Perspective:** *EXXCEL* Project Management was hired by Refrigeration Systems Company to provide design-build services to help bring the new cooler expansion on-line quickly and efficiently. *EXXCEL's* Preconstruction Manager, with over 28 years' experience in estimating and design, helped analyze the expansion for improved economy, creating over \$1 million in cost savings. The project was completed on schedule.

**Location:** Dairy Lane, Orrville, Ohio

**End Use:** Dairy Products Distribution Center

**Size:** 34,000 Square Feet

**Features:** Expansion constructed while existing temp controlled distribution center was in full operation. The seamless transition included conveying systems to route product from an existing rack supported high bay throughout the new expansion.

**Structure:** Conventional structural steel

**Walls:** Interlocking composite panels

**Roof:** Single ply Fibertite membrane.

**Insulation:** Cooler roof & walls: R-25

